

T-Rex Montage Neoprene

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Technical data

Basis	Polychloroprene rubber (neoprene).
Consistency	Paste
Curing system	Physical drying and crystallisation
Curing speed *	Hand tight in 20 min.
Temperature resistance**	-20 °C → 70 °C
Open time (*)	Ca. 5 min.
Application temperature	5 °C → 25 °C

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. ** This information relates to fully cured product.

Product description

T-Rex Montage Neoprene is a ready to use, solvented construction adhesive based on polychloroprene rubber.

Properties

- Direct application onto one substrate with a caulking gun
- Excellent initial grab
- Very fast powerful bonding
- Bonding on uneven surfaces, gap filling capacity.
- Makes the use of screws and nails redundant.
- Water resistant

Applications

- All bonding in assembly techniques.
- Bonding in the renovation industry.
- Bonding in construction industry.
- Bonding of cable trays and panels.
- Bonding of wooden construction elements.

Packaging

Colour: beige

Packaging: 310 ml cartridge, 350 gram

Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Substrates

Nature: clean, free of dust and grease.

Surface preparation: No pretreatment required.

T-Rex Montage Neoprene can be used on all substrates, except PS (polystyrene), PE and PP. We recommend a preliminary adhesion test on any substrate.

Application method

Application method: Apply the adhesive by means of a caulking gun in equal beads or dots on one of the materials that have to be glued. Always apply a bead on the edges of the components and on edges and corners of panels. Press the surfaces immediately together and batten down with a rubber hammer. Support if needed. For the bonding of non-porous or heavy materials, use the transfer method: press components together and release for max. 5 min. Return parts together and batten down with a rubber hammer. Support may be required on a vertical fixing or for heavy components. The bond may be loaded after 24-48h.

Cleaning: With Adhesive Cleaner 90A. Cured T-Rex Montage Neoprene can only be removed mechanically.

Repair: With the same material.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Health- and Safety Recommendations

Take the usual labour hygiene into account.
Use only in well-ventilated areas. Do not smoke. In case of insufficient ventilation it is appropriate to wear respiratory protection.
Consult label and material safety data sheet for more information.

Remarks

- The applied pressure and not the duration of the compression will determine the ultimate strength of the bond.

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